

REPAIR PARTS CATALOG

BUDA

FOUR CYLINDER MODELS

Models

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WTU
                                ET-350 -4\frac{1}{2}" x5\frac{1}{2}" YTU -4\frac{1}{2}" x6"
WTH
                                                                YR-425
                                              4½"x6"
KTU
                                ΥTΗ
                                                                 BTU
KBU-I
                                YBU-I
                                             - 4½"x6"
- 4½"x6"
                                                                BBU
KTH
                                YBH
                                                                 BTH
                                             - 4½"x6"
- 4½"x6"
- 4½"x6"
- 4½"x6"
                                УТ-381 -
УRA -
KBH
                                                                 BBH
KT-281
                                                                 FR
ETU
                                YRD
                                                                FRB
EBU-I
                                YRC
                                                                 FRH
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BULLETIN No. 822-K EFFECTIVE NOVEMBER, 1948

THE TRUIDA (COMPANY)

Instructions for Ordering Parts

In this parts catalog only those standard engine parts most generally used are listed. There are so many special parts used to suit our different customer's specifications that it is impractical to list all of these variable items. These special parts although not listed, but which were originally furnished on engines can be supplied on request. It is therefore imperative that the engine serial number be furnished when ordering parts.

All Main bearings can be furnished in the following sizes: Standard, γ_6^* " undersize, and Unfinished. The standard bearings are reamed to fit a standard size crankshaft. The γ_6^* " undersize bearings have γ_6^* " stock for fitting to an undersize crankshaft. Unfinished bearings have .028" stock left in them for reaming in place. Standard reamed and γ_6^* " undersize bearings can be furnished in pairs only consisting of upper and lower halves, and are put in cartons and priced in pairs. Unfinished bearings can be sold separately. Unless otherwise stated, standard size bearings will be furnished.

Pistons and piston rings can be furnished in the following sizes: Standard, .010", .020", .030", and .040" oversize. When ordering, be sure to state the size required.

Your order for parts must be clear and concise in order to insure prompt and accurate service.

Always give the part number and full description of the part desired, and state the letters and number representing the engine. Then give the B/M number and the serial number, which will be found on the name plate on the side of the crankcase. We will not be responsible for errors where this information is not given.

The front of an engine is always considered the gear cover end.

Do not use the word "Complete." It is indefinite and causes confusion. Be specific and state exactly what is wanted.

Do not designate quantity by sets. State exactly how many parts are wanted.

When definite shipping instructions are not given, our Traffic Department use their best judgment in routing lipments.

All shipments of parts are F. O. B. Harvey, Illinois. Transportation charges are extra.

PARTS RETURNED FOR CREDIT

All claims must be made within three days after receipt of goods.

Give your invoice number against which credit is to be applied.

Transportation charges must be prepaid.

Never return a part to our factory without identifying same in the following manner:

Write us a letter informing what you are returning and why.

Place tag on the outside of the box or package showing your name and address.

Tag each article in the box or package stating what, how many and why returned.

Don't fail to specify engine number from which part was removed.

WARNING

We caution you against the purchase of engine parts not made by the Buda Company. The parts entering into the construction of Buda Engines are made to exact specifications, from exceptionally high grade materials specially selected. Both the raw materials and the parts during the various processes of manufacture are subjected to frequent and rigid inspections to guard against any possibility of defect in material or workmanship. We offer the precaution against inferior parts for we believe our customers are entitled to the BEST, therefore purchase only Genuine Buda Engine Parts.

TERMS

Cash with order, except to manufacturers who may have a regular account with us. Send post office or express money order; or remit in Chicago or New York funds.

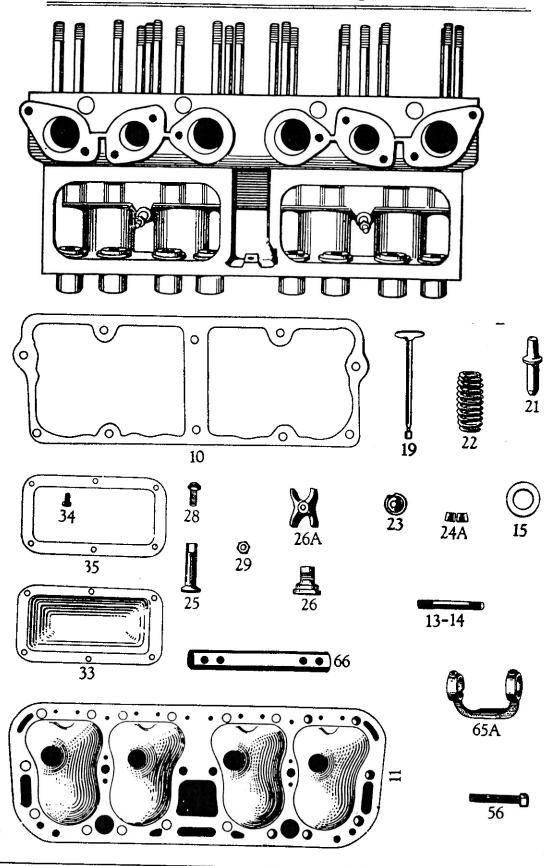
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DESCRIPTION	Part No.	WTU WTH Amt. Req.	KTU KBUI KTH KBH KT- 281 Amt. Req.	ETU EBUI ET350 Amt. Req.	YTU YBUI YTH YBH YRA YT381 Amt. Req.	YRC# YRD YRH# YR425# Amt. Req.	BTU BBU BTH BBH FR# FRB# Amt. Req.
CYLINDER GROUP			}		<u> </u>		
Gasket KitsOil Pan Type		1	1 1	1	1	1 1	1 1
Cylinder Assembly	1	1	1	1	1	1	1#
Cylinder Assembly	2A	ı	1	1	1	1	1#
Cylinder Assembly	3	1	1	1	1	1	1#
Cylinder Assembly	4 A	1	1	1	1	1	1#
Charge for regrinding your old Cylinder and fitting with new Pistons, Rings and Pins	ZAR						DK.
Cylinder Base Gasket	10A 11	1	1 1	1	1 1	1	1
Cylinder Head Gasket	12	1	1	1	1	1	1
Cylinder Head Stud Washer Cylinder Head Stud Nuts Cylinder Head Stud Nuts Cylinder Intake Valves. Cylinder Exhaust Valves. Cylinder Exhaust Valves Cylinder Valve Insert Seats Cylinder Valve Guides Cylinder Valve Springs. Cylinder Valve Springs. Cylinder Valve Retainer Cylinder Valve Push Rod Cylinder Valve Push Rod Guide Cylinder Valve Push Rod Guide Crab. Cylinder Valve Push Rod Adjusting Screw Cylinder Valve Push Rod Adjusting Screw Cylinder Valve Push Rod Adjusting Screw Valve Enclosure Cover Valve Enclosure Cover CapscrewSmall Valve Enclosure Cover Gasket.	14 15 16 19A 19B 21 22 23 24A 25 26 26A 28 29 33 34 33B 35	19 19 19 4 4 8 8 8 8 16 8 8 14 2	22 22 4 4 8 8 8 8 8 8 8 8 2 2 2	2222 4 4 4 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	22 22 4 4 4 8 8 8 16 8 8 2 12 2	22 22 22 4 4 4 8 8 8 8 16 8 8 12 2	24 24 24 4 4 8 8 16 8 8 8 16 2
Cylinder Priming Cup. Water Jacket Cover. Water Jacket Cover Reinforcement. Water Distributor Water Jacket Cover Capscrews. Water Jacket Cover Gasket *Water Outlet Elbow. Water Outlet Elbow Gasket *Cable Tube Bracket. *Cable Tube.	36 39 401 42 43 44 45 66	1 1 1 1	1 1 1 1	1 1 1	1 1 1 1	4 1# 1# 2# 1 1 1	1 1 1 1
*Exhaust & Intake Manifold AssemblyRear Outlet . *Exhaust & Intake Manifold AssemblyTop Outlet	51 51A	1	1	1	1	1	1
NOTE: The port surfaces of intake and exhaust mani manifolds cannot be furnished separately.	folds are	machine	ed after	and ther	efore Int	ake or Ext	aust
Exhaust & Intake Union Gasket . Exhaust Manifold Clamp Capscrews Exhaust & Intake Manifold Port Gaskets . *Exhaust Manifold Flange-Rear Outlet . *Exhaust Manifold Flange-Top Outlet . Exhaust Manifold Flange GasketRear Outlet . Exhaust Manifold Flange GasketTop Outlet .	54 56 57A 61 61A 62 62A	1 14 2 1 1 1	1 14 2 1 1 1	1 14 2 1 1 1 1 1 1	1 14 2 1 1 1 1 1 1 1 1	1 · 14 2 2 1 1 1 1 1 1 1 1	16 2 1 1 1
*NOTE: See tretmention for order		<u>.</u>					

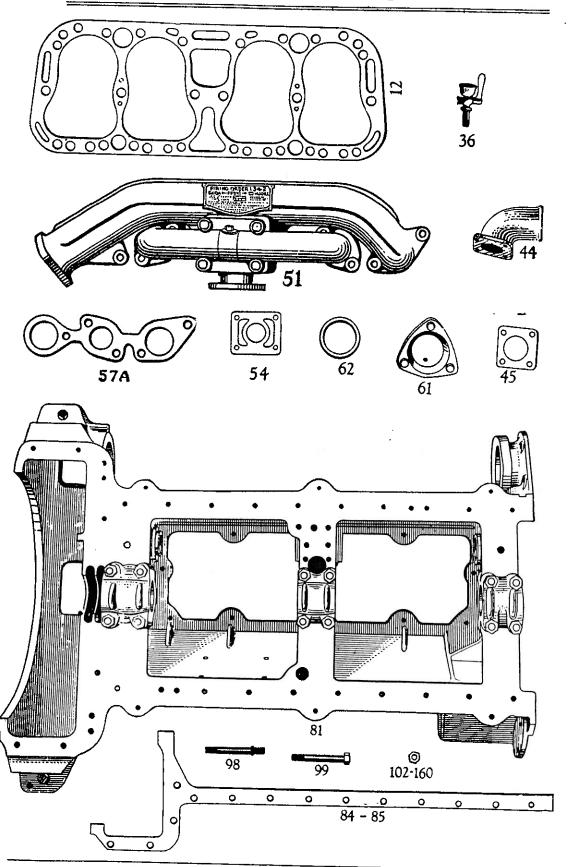
^{*}NOTE: See instructions for ordering on page 2. Signs following some of the amount required, indicate engine models.

Always furnish the engine model and serial number when ordering parts. See numerical price list for parts prices.



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DESCRIPTION	Part No.	WTU WTH Amt. Req.	KTU KBUI KTH* KBH* KT- 281* Amt. Req.	ETU EBUI ET350 Amt. Req.	YTU YBUI YTH* YBH* YRA#* YT381 Amt. Req.	YRC YRD YRH* YR425 Amt. Req.	BTU BBU BTH BBH FR FRB FRH Amt.
CRANKCASE GROUP							
Crankcase Assembly-less Flywheel Housing Industrial	81	1*	1*	1	1*		1*
Camshaft bearings		l	1*	ļ	1*	1	1
NOTE: Automotive type crankcases with flywheel h longer be supplied. Prices on parts required request. Be sure to specify engine serial num	to change	eéral fo over to	or models the late	NTU, RU	Tand FR will be f	engines co urnished o	an no on
#Crankshaft Front Bearing-upperunfinished #Crankshaft Front Bearing-upper and lower-stand-	93-96	1	1	1	1		1
ard	93-96	1	1	1	1	1	ı
#Crankshaft Front Bearing-upper and lower-1/16" undersize	93-96	1	1	1	1		1
Crankshaft Front Bearing Cap. Crankshaft Front and Second Bearing Studs	98	1 8	1 8	1 8	1 8	1 8	1 8
Crankshaft Front and Second Bearing Stud Nuts Crankshaft Front Bearing Laminated Shim	102	8	8 2	8	8 2	8 8	8
Crankshaft Bearing Retainer Screw	104	24	24	24	24		2 24
#Crankshaft Second Bearing-upperunfinished	104A 105-106	1	1	1	1	3	1
#Crankshaft Second Bearing-upper and lower- standard.	105-106	1	1	1	1 1	1	1 1
#Grankshart Second Bearing-upper and lower- 1/16" undersize	105-106	1	1	1	1		2
Crankshaft Second Bearing Cap	107	1 2	1 2	1	1 2	1	4
Crankshaft Rear Bearing Stud	113 114	4	4	4	4	4	4
#Crankshaft Rear Bearing-upperunfinished	120-121	i	4 1	4 1	4 1	4	4 1
#Crankshaft Rear Bearing-upper and lower- standard.	120-121	1	1	1	1	1	1
#Crankshaft Rear Bearing-upper and lower-1/16" undersize	120-121	1	1	1	1		1
#Nain bearings can be furnished unfinished, star pairs. Unfinished bearings have .028" stock lo	ndard or 1	/16" und m for re	lersize a aming in	nd can or place.	ily be fur	rnished in	. –
The bearings on the YR425 series are of the ire and .020 undersize.	ecision ty	pe and a	ire furni	shed in s	standard o	and .010	
Crankshaft Rear Bearing Cap	122 123 125	2	5	1 2	1* 2 1	1 2 1	1 2
Rear Bearing Oil Retainer Rear Bearing Oil Retainer-Lower Rear Bearing Oil Retainer Tube Rear Bearing Oil Retainer Capscrew Rear Bearing Oil Retainer Cork Rear Bearing Oil Retainer Felt Rear Bearing Oil Retainer Spacer Rear Bearing Oil Retainer Spacer Rear Bearing Oil Retainer Spacer	127 128 129 130 130A 130B 130C 130D				1#	1 1 1 1 1 1*	
Camshaft Front Bearing. Camshaft Front Bearing Dowel. Camshaft Second Bearing. Camshaft Second Bearing Dowel Camshaft Rear Bearing. Camshaft Rear Bearing Dowel Camshaft Rear End Plug. Camshaft Rear End Plug Gasket	135 136 137 138 139 140 151	1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1	1 1 1 1 1	1 1 1 1 1 1
Cylinder Base Stud	175 176 177	20 15 15	10 10 17	10 10 17	10 10 17	10 10 17	10 10
*NOTE: Se instructions for ordering or page 2						11	

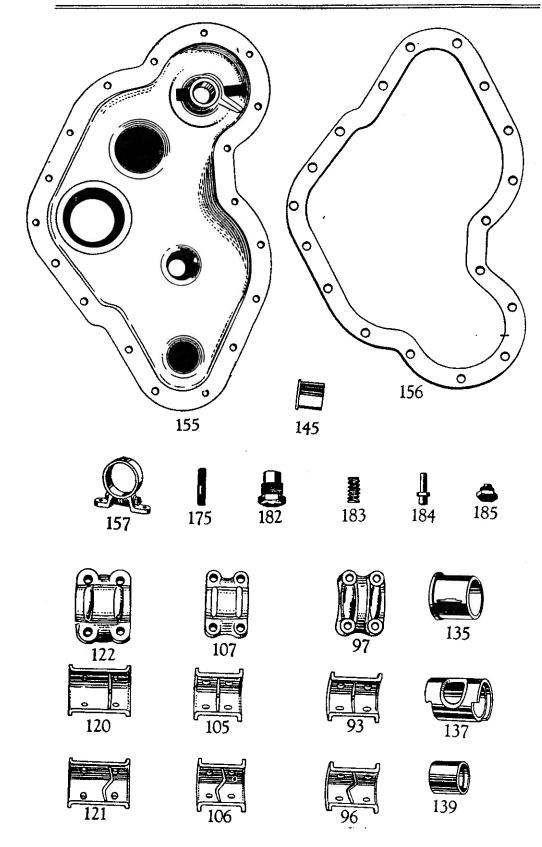
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Use Only Gent							
DESCRIPTION	Part No.	WTU WTH Amt. Req.	KTU KBUI KTH KBH KT- 281 Amt. Req.	ETU EBUI ET350 Amt. Req.	YTU YBUI YTH YBH YRA# YT381 Amt. Req.	YRC# YRD YRH# YR425# Amt. Req.	BTU BBU BTH BBH FR FRB FRH Amt. Req.
GEAR COVER AND FRONT SUPPORT GROUP Gear Case Cover with bushing	155 154 145 147 155A 155B 155G 156 164 165 166	1 1 1 1 1 3 2	1 1 1 1 1 1 3 2	1 1 1 1 1 1 3 2	1 1 1 1 1 1 1 1 3 2	1 1 1 1 1 1 1 1 2 2 2	1 1 1 1 1 1 1 3 2
Camshaft Thrust Screw Housing	182 182A 182B 183 184 188 189	1 1 1 1	1 1 1 1 1 1 1 1	1 1 1 1	1 1 1 1 1 1	1 1 1 1	1 1 1 1 1
*Front Support Bracket Assembly	157 158 159 160	1 1 1	1 1 1 1	1 1 1 1	1 1 1	1 1 1 1	1 1 1
Oil Pump Assembly Includes the next 13 items: Oil Pump Body Oil Pump Cover. Oil Pump Cover Capscrew Oil Pump Cover Gasket Oil Pump Body Bracket Oil Pump Body Bracket Oil Pump Gear-Driver. Oil Pump Gear-Driven Oil Pump Gearshaft Driver Oil Pump Gearshaft Driver Oil Pump Relief Valve Spring. Oil Pump Relief Valve Spring Nut. Oil Pump Relief Valve Spring Washer Oil Pump Relief Valve Spring Washer Oil Pump Relief Valve Ball.	190 191 191A 212 211 191B 192 193 194A 195A 197 198 199	1 1 4 1 1	1 1 1 1 1 1 1	1 1 4 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 4 1 1 1 1 1 1 1 1 1 1
Oil Pump Drive Shaft. Oil Pump Drive Spiral Gear. Oil Pump Drive Gear Thrust Washer Oil Pump Drive Shaft Bearing. Oil Pump Drive Shaft Thrust Plate Oil Pump Drive Shaft Thrust Plate Gasket. Oil Pump Drive Shaft Thrust Plate Gasket. Oil Pump Drive Shaft Thrust Collar. Oil Pump Drive Shaft Thrust Collar. Oil Pump Body Bracket Gasket-upper. Oil Pump Body Bracket Gasket-lower. Oil Pump Body Bracket Gasket-lower. Oil Pump Body Bracket Dowel. Oil Pump Screen Assembly - Std. Oil Pump Screen - Floating.	200 206 206A 206B 206C 206C 209 210 214 215 201	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 4 2 1 2 1 2	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 4 2 1 1 2	1 1 1 1 1 4 2 1 1 2 2 1 2 2
Oil Pan	82B 82C 82D 82E 83 83B 83A 84 85 87 207	1 1 1 6	1 1 1 6 1	1 1 1 1 6 1	1 #### 18### 18### 14# 1 16 1	1 1 18# 1 4 1 1 6	1 1 1 6 1

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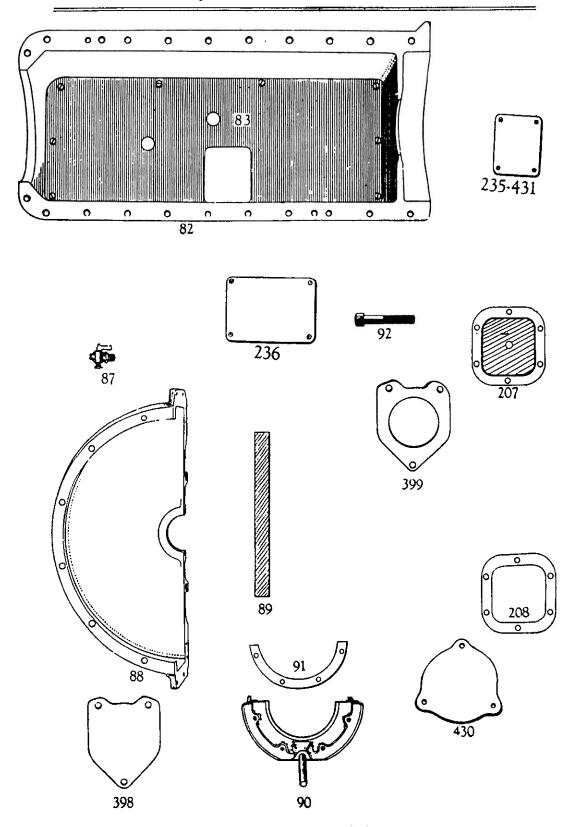
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DESCRIPTION	Part No.	WTU WTH Amt. Req.	KTU KTU KBUI KTH* KBH* KT- 281* Amt. Req.	ETU EBUI ET350 Amt. Req.	YTU YBUI YTH* YBH* YRA#* YT381 Amt. Req.	YRC# YRD YRH#* YR425# Amt. Req.	BTU BBU BTH* BBH* FR FRB FRH* Amt. Req.
Engine Base and Oil Pan Engine Base Gasket. Engine Base Hand Hole Cover Engine Base Hand Hole Cover Gasket. Oil Level Gauge Blade and Handle. Oil Level Gauge Blade and Mut. Oil Distributor Pipe. Oil Distributor Pipe Flug-front Oil Pressure Regulating Valve Seat. Oil Pressure Adjusting Spring. Oil Pressure Adjusting Plug Gasket. Oil Pressure Adjusting Plug Capscrew. Oil Pressure Adjusting Plug Capscrew. Oil Pressure Adjusting Plug Capscrew Locknut. Oil Pressure Adjusting Plug Capscrew Locknut. Oil Pressure Valve Ball	560 561 563 563 507 241 242 243 247 247A 246 247C 248	111111111111	1 ** 4 * 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 3	2* 4* 4* 1 1 1 1 1 1 2	1 2** 4*# 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 2* 4* 1 1 1 1 1 1 1 1
GOVERNOR DRIVE ASSEMBLY							
Governor Drive Assembly	218	1	1	1	1		1
Governor Drive Shaft. Governor Drive Shaft Spiral Gear. Governor Drive Bearing-upper. Governor Drive Bearing Clamp Bolt. Governor Drive Bearing Cap. Governor Drive Shaft Thrust Washer.	220 223 225 221 226 228	1 1 1 1 1	1 1 1 1	1 1 1 1 1	1 1 1 1 1		1 1 1 1
Governor Drive Bearing Screw	222 227	4 1	4 1	4 1	4 1		4 1
Governor Drive Housing Cover (used when drive omitted). Governor Drive Housing Gasket	226A 226B 226C	1 1 4	1 1 4	1 1 4	1 1 4		1 1 4
CRANKSHAFT GROUP							
Crankshaft-plain. Crankshaft Gear - specify size. *Crankshaft Jaw. *Crankshaft Extension. Crankshaft Extension Pin. Crankshaft Oil Slinger.	250 251 253 254 255 257	1 1 1 1	1 1 1 1	1 1 1 1	1 1 1 1 1#*	1 1 1 1	1 1 1 1 1
CONNECTING ROD GROUP							
Connecting Rod Assembly-Bronze back Bearings Connecting Rod Assembly-Spun in type bearings (Includes bearings, shims, bolts, nuts, and Piston pin bushing)	261 2 7 5	4	4	4	4	4	4
Charge for rebabbitting your old connecting rod and fitting with new bearings, bolts and shims, (provided it is returned to us in a usable condition and not filed on the shim surfaces)							
#Connecting Rod Bearing-upper and lower- unfinished, per pair	262			4	4		4
standard, per pair. #Connecting Rod Bearing-upper and lower 1/16" undersize, per pair.	262			4	4		4
#Connecting rod bearings can be furnished unfinished, standard, or 1/16" undersize. Unfinished bearings have .028" stock left in them for reaming in place and can be furnished separately.	202			4	4		4
Connecting Rod Bushing-Piston Pin End	264 265 267	4 16 16	4 16 16	4 16 16	4 16 16	4 16 16	16 16
*NOTE: See instructions for ordering on page 2		llouins					

^{*}NOTE: See instructions for ordering on page 2. Signs following some of the amount required, indicate engine models.

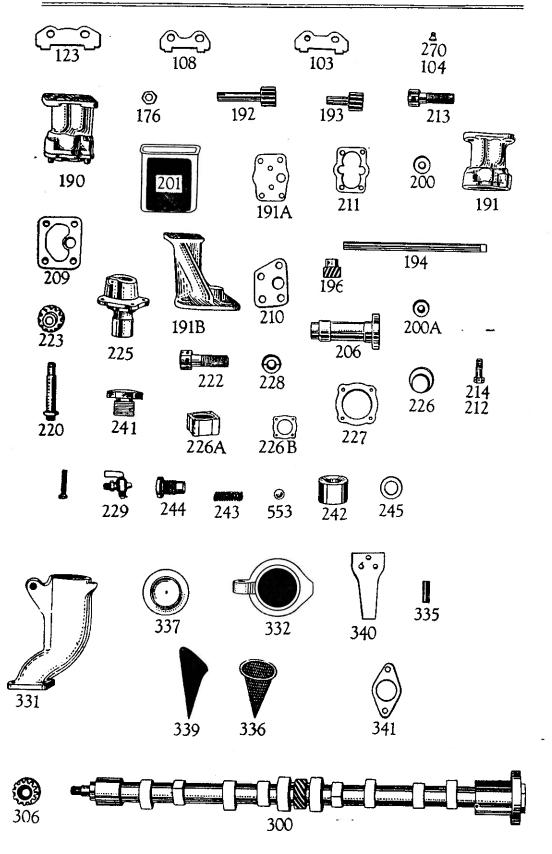
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Req. 281#* Amt. Req. YT361 Amt. Req. Req.	YRC YRD YRH* YR425 Amt. Req.	BTU BBU BTH* BBH* FRB# FRN# FRN# Amt. Req.
PISTON GROUP *Piston-with Pin and Ret. Springs De Luxe-Fin 280B 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	4	32
*Piston-with Pin and Ret. Springs De Luxe-Fin 280B 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4		
*Piston-with Pin and Ret. Springs De Luxe-Semi- finished		
Piston Rings-Compression		
	16	16# 12#
Piston Rings-Oil Control	4	4
Piston Pin	4	4
Piston Pin Setscrew	8	4 8
FLYWHEEL AND HOUSING GROUP		
*Flywheel	1	1
*Flywheel Ring Gear	1 -6 6	1 6 6
*Flywheel Housing-Lower Half.	1 2	1 * 1 * 1 * 1 * 1 * 1 * 1 * 4 * 1 * 4 * 1 * 4 * 1 * 4 * 1 * 4 * 1 * 4 * 1 * 4 * 1 * 4 * 1 * 1
Camshaft	1 1 1 1	1 1 1 1

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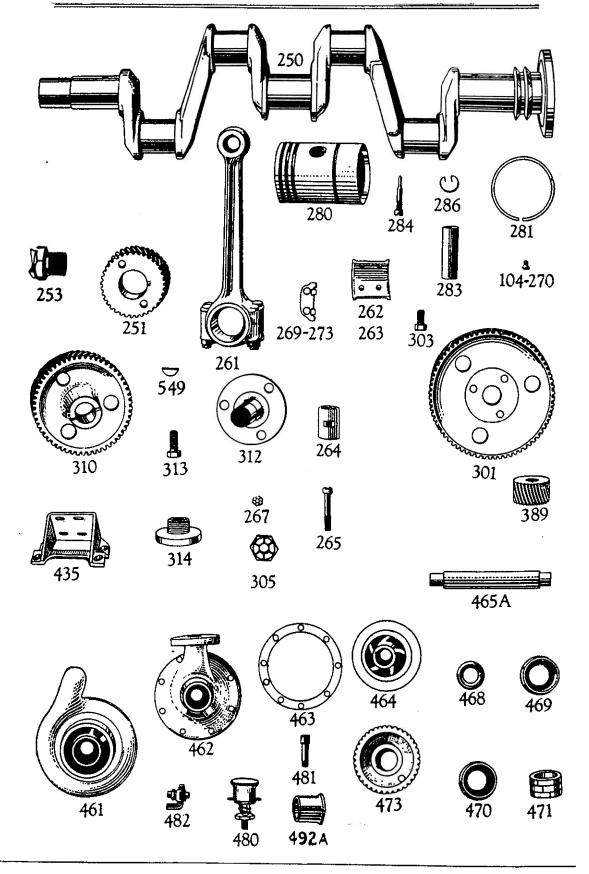
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DESCRIPTION	Part No.	WTU WTH Amt. Req.	KTU KBUI KTH KBH KT- 281 Amt. Req.	ETU EBUI ET350* Amt. Req.	YTU YBUI YTH YBH YRA# YT381 Amt. Req.	YRC# YRD YRH# YR425# Amt. Req.	BTU BBU BTH BBH FR FRB FRH Amt. Req.
IDLER GEAR GROUP Idler Gear with bushing. Idler Gear Bushing Idler Gear Stud. Idler Gear Lockwire. Idler Gear Thrust Plug Idler Gear Thrust Plug Idler Gear Thrust Washer Idler Gear Thrust Spring Idler Gear Thrust Button	310 311 312 312A 313 314 315 318 319	1 1 1 1	1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
Breather Assembly-Dust Proof Type. Breather Body. Breather Body Cap Assembly Breather Assembly with Hinged Cap. Includes the next 6 items: Breather Body. Breather Body Cover. Breather Body Cover Pin. Breather Body Cover Pin. Breather Valve Leather with reinforcement. Breather Body Lower Screen Breather Body Cover Spring Breather Body Gasket ACCESSORY MOUNTING PARTS	320 321 322 330 331 332 335 337 339 340 341	1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
*Generator Gear Generator Pad Cover Generator Pad Cover Gasket Generator Pad Cover Capscrew Distributor Pinion Gear Distributor Boss Plug *Starter Pad Cover Starter Pad Cover Capscrews *Magneto Bracket	389 398 399 399A 400 150 430 431 435	1 1 3 1 1	1 1 3 1 1 2	1 1 3 1 1 1	1 1 3 1 3 1	1 1 3 1 3	1 1 3 1 1 1
*Water Pump Assembly. Includes the next 14 items: Water Pump Body. Water Pump Cover Gasket Water Pump Cover Gasket Water Pump Impeller. Water Pump Impeller. Water Pump Shaft-short type. *Water Pump Shaft-short type *Water Pump Packing Gland. Water Pump Packing Nut-front Water Pump Packing Nut-rear Water Pump Packing (10 pcs. req. for each) Water Pump Grease Cup. Water Pump Drain Cock.	460 461 462 463 472 464 4658 4658 468 469 470 471 480 482	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 9 1 1 1 1 1 10	1 1 1 9 1 1 1 1 2 1 1 1 1 1	1 1 1 1 9 1 1 1 2 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Water Pump Spanner Wrench. Water Pump Shaft Drive Gear. Water Pump Shaft Drive Gear Nut. *Water Pump Gear Shaft-short type *Water Pump Gear Shaft-long type. Water Pump Gear Shaft Nut-Pulley end Water Pump Gear Shaft Spacer-pulley end Water Pump Gear Shaft Nut-coupling end Water Pump Coupling Washer. Water Pump Gear Shaft Oil Slinger. Water Pump Coupling-drive end	531 473 473A 474 474 483 483A 484 484A 484A	1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Water Pump Coupling - driven end Water Pump Coupling Disc-thermoid. Water Pump Coupling Disc Plate Water Pump Coupling Screw. Water Pump Coupling Screw Nut.	486 487 488 489 490 491	1 1 1 4 4 4	1 1 1 4 4	1 1 1 4 4 4	1 1 1 4 4	1 1 1 4 4	1 1 1 4 4

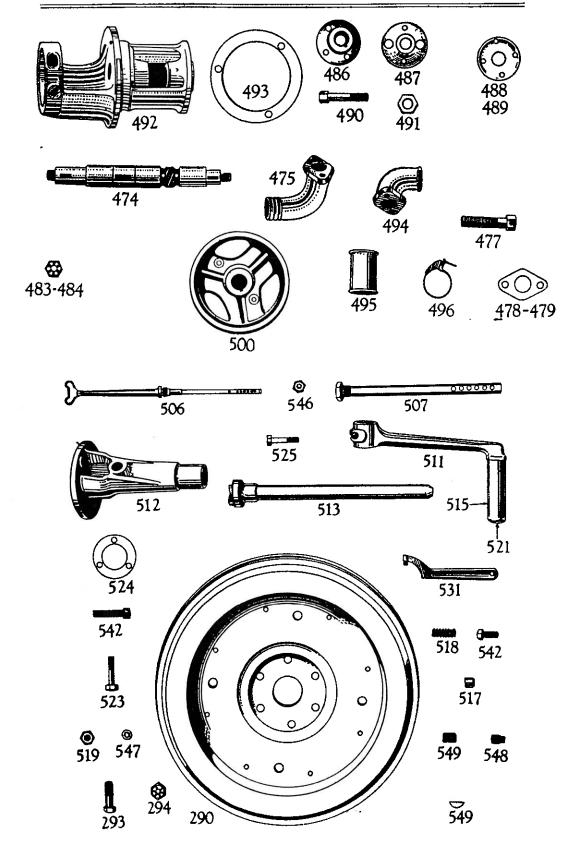
^{*}NOTE: See instructions for ordering on page 2. Signs following some of the amount required; indicate engine models.

Always furnish the engine model and serial number when ordering parts. See numerical price list for parts prices.



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DESCRIPTION	Part No.	WTU WTH Amt. Req.	KTU KBUI KTH KBH KT- 281 Amt. Req.	ETU EBUI ET350 Amt. Req.	YTU YBUI YTH YBH YRA# YT381 Amt. Req.	YRC YRD YRH YR425 Amt. Req.	BTU BBU BTH BBH FR FRB FRH Amt. Req.			
*Water Pump Drive Housing with bushing Water Pump Drive Housing Bearing-Babbitt Type Water Pump Drive Housing Ball Bearing Water Pump Drive Housing Ball Bearing Retainer. Water Pump Drive Housing Cork. Water Pump Drive Housing Cork Retainer. Water Pump DDive Housing Cork Retainer Spring. Water Pump Drive Housing Gasket *Water Pump Inlet Connection to Water Pump	492 492A 492A 492C 492D 492E 492F 493 475	1 1 1 1 1 1 1 1	1 1 1 1 1	1 1 1 1 1	1 1# 1# 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1			
Water Pump Inlet and Outlet Flange Bolts Water Pump Inlet Connection Gasket Water Pump Inlet Connection to Cylinder	477 478 494	2 1 1	2 1 1	2 1 1	2 1 1	2	2 1 1			
Water Pump Inlet Connection Gasket	479	1	1	1	1	1	1			
Water Pump Inlet Connection Hose	495 496 497	1 2 2	1 2 2	1 2 2	5 5 1	1 2 2	2 2 2			
FAN GROUP										
*Fan Pulley-flat type	500 501 501A	1	1 1 1	1 1 1	1 1 1	1 1 1	1 1 1			
*Fan Belt-flat	502В 503	1 1	1 1	1 1	1	1	1			
Fan Assembly-flat type *Fan Assembly-Single Vee Type* *Fan Bracket*	504 505 508	1 1 1	1 1 1	1 1 1	1 1 1	1 1 1	1 1 1			
STARTING CRANK GROUP										
*Starting Crank Assembly-permanent type	510	1	1	1	1	1	1			
*Starting Crank with handle. *Starting Crank Bracket. *Starting Crank Shaft with Jaw Starting Crank Shaft Jaw only Starting Crank Handle Sleeve Starting Crank Shaft Plunger Starting Crank Shaft Plunger Cap. Starting Crank Shaft Plunger Cap. Starting Crank Handle Cap Starting Crank Handle Collar. Starting Crank Shaft Clamp Bolt	511A 512 513 513A 515 517 518 519 521 522 523	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
*Starting Crank - Removable type. *Starting Crank Bracket	510A 512A 526 524 525	1 1 1 3	1 1 1 3	1 1 1 3	1 1 1 3	1 1 1 1 3	1 1 1 1 3			
MISCELLANEOUS, SCREWS, PINS, KEYS, ETC.										
Taper Pins	540 541									
Hex. Head Capscrew Hex. Machine Screws. Fillester Head Capscrews Flat Head Machine Screws Hex. Nut. Spring Lock Washers. Fipe Plugs Woodruff Keys. Steel Balls. Square Head Set Screw Cup Foint Welch Expansion Plug	542 543 544 545 546 547 549 553 554 556	It is impractical to list all of these small standard hardware parts. When ordering be sure to state where used, giving sizes if possible. Charges will be made based on the size and quantity ordered.								

^{*}NOTE: See instructions for ordering on page 2. Signs following some of the amount required, indicate engine models.



DESCRIPTION	Part No.	WTU WTH Amt. Req.	KTU KBUI KTH KBH KT- 281 Amt. Req.	ETU EBUI ET350 Amt. Req.	YTU YBUI YTH YBH YRA YT381 Amt. Req.	YRC YRD YRH YR425 Amt. Req.	BTU BBU BTH BBH FR FRB FRB Amt. Req.
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GOVERNOR GROUP

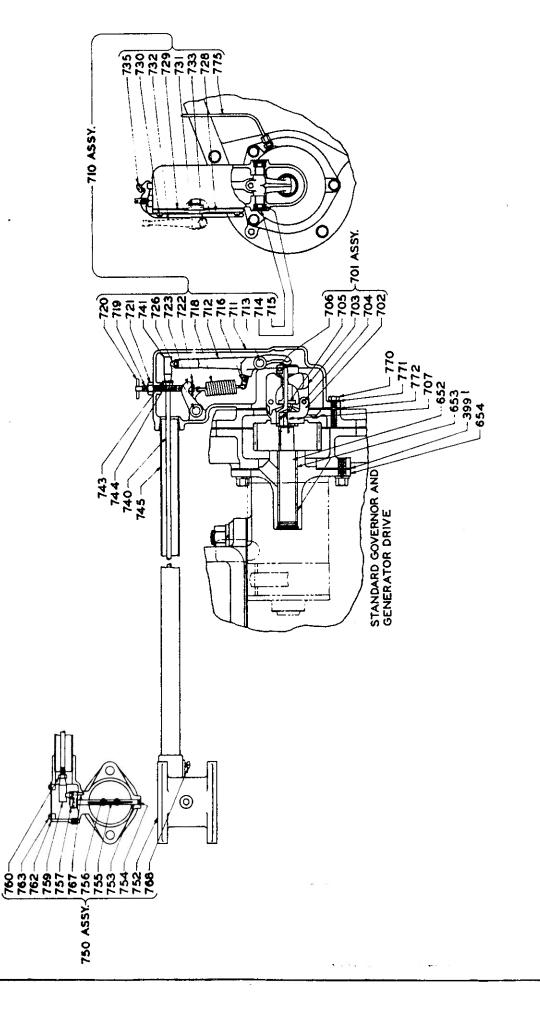
INSTRUCTIONS FOR ORDERING BUDA-FIERCE GOVERNORS

- 1--Be sure to specify engine number, model, and governed speed desired.2--This governor is mounted on the gear case cover over a heart shaped opening and driven from the generator drive gear.
- 3--The governor weight assembly is bolted directly to the generator drive gear. Where a generator is not used, a separate drive assembly No. 780 is required for mounting in the generator opening and carrying the governor gear add weight assembly.
- Example 1--You desire a complete governor and drive assembly for an engine on which a generator is not used. Your order should read:
- No. 700 Governor Assembly set at......R.P.M. No. 775 Governor Oil Line with connections. No. 389 Governor Drive Gear 1 No. 780 Governor Drive Shaft and Bracket Assembly for Model......Serial Number.....
- Example 2--You desire a Governor for an engine on which a generator is installed. Your order should read:
- No. 700 Governor Assembly set at......R.P.M.
 No. 775 Governor Oil Line with connections. 1 No. 389 Governor Drive Gear. For Model..... Serial Number

1 Wo, 775 Governor Oil Line with connections.		For Mo	del	Ser	lal Numbe	r	• • • • • •
Buda-Pierce Governor Assembly (Standard) Buda-Pierce Governor Assembly (2 Speed) (Specify engine speed required) (Includes the next 55 items):	700 700A	1	1	1	1	1	1
Governor Weight and Spider Assembly (Includes the next 5 items):	701	1	1	1	1	1	1
Governor Weight Spider	702 703 704 705 706	1 2 2 1	2 · 2 · 1	1 2 2 1 1	1 2 2 1 1	1 2 2 1 1	1 2 2 1 1
Governor Spider to Gear Capscrews Governor Spider to Gear Capscrews Lockwashers	707 708	2	2	2	2	2 2	2 2
Governor Body Assembly (710 710	1	1	ì	1	1	1
Governor Body Only Governor Rocker Lever. Governor Rocker Shaft Governor Rocker Shaft Governor Rocker Shaft Ball Bearing Governor Rocker Shaft Expansion Flug Governor Rocker Lever Spring Screw Governor Rocker Lever Spring Screw Locknut Governor Spring (specify R.P.M.) Governor Spring Adjusting Screw Governor Spring Adjusting Screw Cross Bar Governor Spring Adjusting Screw Cock Nut Governor Spring Adjusting Screw Collar Governor Apjusting Lever (2 Speed) Governor Adjusting Lever (2 Speed) Governor Adjusting Lever Lock Screw Governor Adjusting Lever Lock Screw (2 Speed) Governor Adjusting Lever Lock Screw Lockwasher	711 712 713 714 715 716 717 718 719 720 721 722 723 723 724 724A	111122111111111111111111111111111111111	1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	111211111111111111111111111111111111111	1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Governor Adjusting Lever Shaft (2 Speed) Governor Adjusting Lever Shaft Expansion	726 726A	1	1	1	1 1	1	1 1 1
Plug . Governor Body Cover . Governor Body Cover (2 Speed) . Governor Body Cover (2 Speed) .	727 728 728A	1	1	1	1 1 1	1	1 1 1
Governor Body Cover Gasket Governor Body Cover Screws	729 730	1	1 4	1 4	1 4	1 4	1 4
Governor Adjusting Shaft Retainer Washer (2 Speed). Governor Adjusting Shaft Retainer Cork	731	1	1	1	1	1.	1
(2 Speed). Governor Speed Change Lever (2 Speed). Governor Speed Change Lever Screw (2 Speed)		2 1 1	2 1 1	2 1 1	2 1 1	2 1 1	1 1
Governor Body Pipe Plug		1	1	1	1	ĩ	ī
*NOTE: See instructions for ordering on page 2	Siena f						

^{*}NOTE: See instructions for ordering on page 2. Signs following some of the amount required, indicate engine models.

Always furnish the engine model and serial number when ordering parts. See numerical price list for parts prices.



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DESCRIPTION	Part No.	WTU WTH Amt. Req.	KTU KBUI KTH KBH KT- 281 Amt. Req.	ETU EBUI ET350 Amt. Req.	YTU YBUI YTH YBH YRA YT381 Amt. Req.	YRC YRD YRH YR425 Amt. Req.	BTU BBU BTH BBH FR FRB FRH Amt. Req.
Governor Throttle Rod		1 2 2 4 1 1	1 2 2 4 1 1	1 2 2 4 1 1	1 2 2 4 1 1	1 2 2 4 1 1	1 2 2 4 1 1
Governor Valve Box Only, Governor Butterfly Shaft. Governor Butterfly Shaft Expansion Plug. Governor Butterfly Screws. Governor Butterfly Screws. Governor Butterfly Bell Crank. Governor Butterfly Bell Crank Pin. Governor Butterfly Bell Crank Ball Joint Governor Butterfly Bell Crank Ball Joint		1 1 1 2 1 1	1 1 1 2 1 1	1 1 1 2 1 1	1 1 1 2 1 1	1 1 2 1 1	1 1 2 1 1 1 1
Lock Nut. Governor Butterfly Bell Crank Ball Joint Lockwasher. Governor Valve Box Cover and Name Plate. Governor Valve Box Cover Screws. Governor Valve Box Bumper Spring Governor Valve Box Bumper Spring Screw. Governor Valve Box Bumper Spring Screw Lock Nut. Governor Valve Box Stop Pin.		1 1 3 1 1	1 1 3 1 1	1 1 3 1 1 1 1 1 1 1	1 1 3 1 1	1 1 3 1 1	1 1 3 1 1 1 1 1 1
Governor Valve Box Casket. Governor Valve Box Gasket. Governor to Gear Case Capscrews. Governor to Gear Case Capscrew Lockwasher. Governor to Gear Case Gasket Governor Oil Line with Connections Governor Drive Shaft and Bracket Assembly. (Includes the next 5 items): Governor Drive Shaft Bracket Governor Drive Shaft Bracket Governor Drive Shaft Bushing Governor Drive Shaft Bushing Governor Drive Shaft Washer.		1 1 3 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 3 3 1 1 1 1 1 1 1 1 1 1 1	1 1 3 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 3 3 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 3 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 3 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Governor Drive Shaft Bracket Gasket		1	1	1	1	1	1
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^{*}NOTE: See instructions for ordering on page 2. Signs following some of the amount required, indicate engine models.

SERVICE WARRANTIES AND POLICIES

The Buda Company has adopted the following as its Service Warranties and Policies:

1. STANDARD SERVICE WARRANTIES:

(a) Subject to the provisions of paragraphs "b" to "I" inclusive The Buda Company guarantees its products against detective materials or workmanship as follows:

Automotive, Rail Car and Locomotive Equip-

Jack and Railroad Equipment.

Agricultural, Industrial, Oil Field, Marine, Elec-tric Generator and Shop Truck Equipment, etc., other than as listed below:

Marine pleasure craft propulsion, Marine emergency and standby, and Fire Fighting equipment.

Six months from date of shipment but not to exceed ninety days or 15,000 miles of service.

Six months from date of shipment.

Six months from date of shipment but not to exceed ninety days of service.

One year from date of shipment.

Provided, however that the guarantee of The Buda Company on materials or equipment which are purchased from an outside source shall be limited to the guarantee of the outside manufacturer to The Buda Company.

- (b) Parts returned, transportation charges prepaid, at Purchaser's risk and with permission of The Buda Company, which are found by The Buda Company to be defective in material or workman ship, shall, at the option of The Buda Company, either be repaired, replaced or credited, and it is agreed that the liability of The Buda Company is expressly limited to such repairing, replacement or credit. Any warranty is void unless Purchaser provides proper care and storage of units or parts from date of shipment to date placed in service. No claims will be allowed which in the opinion of The Buda Company result from units or parts having been subjected to abuse or neglect or where failure has been caused by accident.
- (c) The Buda Company shall not be liable for any personal injury or property damage of any nature, nor for any expense incurred for materials furnished or work done by or for the Purchaser or its customers or users of products of The Buda Company in connection with or due to any alleged defects unless previously authorized by The Buda Company in writing.
- (d) The Buda Company assumes no responsibility for contingent liability through the failure of any product or part therefor.
- (e) If The Buda Company renders service on an allegedly defective product of its manufacture and the said product is found not to be faulty the time and expense chargeable to such service shall be charged to and paid by the person or firm who requested such work to be done.
- (f) The following information must be submitted with all requests for adjustments covering field service and alleged defects:
 - Owners name and address.
 - Description and model number.
 - 3. Serial number (if any).
 - 4. Type of service.

- 5. Information as to the nature of the trouble.
- 6. Date actually placed in service.
- 7. Accumulated days or miles of service.
- 8. Make and model of associated equipment if used with other machinery.

2. FIELD SERVICE:

A. Engine Division

- (a) Field service facilities are maintained by (a) distributors and (b) by manufacturers using Buda engine products and equipment manufactured by them. All requests for field service must be handled through the distributor or manufacturer who sold the equipment and any requests received direct from sub-distributors, dealers or users will be referred to the appropriate party.
- B. Railroad and Industrial Division (except Earth Drills and Chore Boys).
 - (a) The Railroad and Industrial Division of The Buda Company maintains factory field service facilities for the benefit of railroads and industrial users of Buda railway and industrial equipment which facilities can be provided upon written request to the factory

C. Earth Drills and Chore Boys

- (a) Field service facilities for equipment purchased direct from The Buda Company by Class "A" railroads are available and can be provided as outlined in paragraph "B" (a) above.

 (b) Field service facilities for equipment purchased by users other than Class "A" railroads are usually maintained by the distributors of these products in their respective territories and requests for such service received direct from such territories will be referred to the appropriate distributors.

3. General:

- (a) The Buda Company reserves the right to improve its products through changes in design or
- materials without being obligated to incorporate such changes in products of prior manufacture.

 (b) No distributor, dealer or agent is authorized to transact any business in the name of nor to incur any liabilities or obligations on behalf of The Buda Company unless specifically so authorized in writing by an official of The Buda Company.

Buda Engine Distributors' Parts and Service

ALABAMA—Construction Equipment Co., 2921 Second Ave. South, Birmingham 1, Alabama Construction Equipment Co., 1108 Spring Hill Ave., Mobile, Alabama ARIZONA—Arizona Equipment Sales, Inc., P.O. Box 1472, 2750 Grand Ave., Phoenix, Arizona ARIZONA—Arizona Equipment Sales, Inc., P.O. Box 1472, 2750 Grand Ave., Phoenix, Ar. CALIFORNIA—King-Knight Co., 360 Jefferson St., San Francisco 11, California Buda Engine & Equipment Co., 360 Jefferson St., San Francisco 11, California Buda Engine & Equipment Co., 25 Union Ave., Bakerslield, California Buda Engine & Equipment Co., 2529 Chambers St., Los Angeles, California Buda Engine & Equipment Co., 3271 Cherry Ave., Long Beach, California COLORADO—Buda Engine Sales & Service, 4221 Brighton Blvd., Denver, Colo. DISTRICT OF COLUMBIA—The Buda Company, 1759 K St., N. W., Washington 6, D. C. FLORIDA—Florida Equipment Co., of Lacksonville, Roy 2127, 10 Stockton St., Lacksonville, 3 FLORIDA—Florida Equipment Co., of Jacksonville, Box 2127, 10 Stockton St., Jacksonville 3, Fla. Florida Equipment Co. of Tampa, 1108-10 Twiggs St., Tampa 1, Florida—P.O. Box 2170 GEORGIA—Worten & Blount Machinery Co., 1352 Albany Ave., Waycross, Ga. ILLINOIS—The Buda Company, 4400 So. Archer Avenue, Chicago 32, Illinois Illinois Contractors Machinery, Inc., 120-122 Washington St., East Peoria, Ill. Buda Engine Sales & Service, Mount Carmel, Ill. (Oil Field only)

INDIANA—Stone Industrial Power Inc., 2906 East New York Ave., Indianapolis, Ind.

KANSAS—Buda Engine Sales & Service, 2016 Broadway, Great Bend, Kansas

KENTUCKY—Wilson Machinery & Supply Co., 561 W. Fourth St., Lexington 15, Kentucky

LOUISIANA—Mechanical Equipment Co., Inc., 861 Carondelet St., New Orleans 13, Louisiana

W. L. Somner Co., 419 Lake Street, Shreveport 82, Louisiana W. L. Somner Co., 413 Lake Street, Shreet, Shreet, Louisiana
W. L. Somner Company, Inc., Ladayette, Louisiana
MARYLAND—Curtis Engine & Equipment Co., 520 Light Street, Baltimore 2, Maryland
MASSACHUSETTS—Buda Engine and Equipment Co., Inc., 303 Binney St., Cambridge, Mass.
MICHIGAN—Industrial Sales & Service, 1083 E. Main St., Owosso, Michigan
Industrial Engine Sales, 1355 - 5th St., Detroit, Michigan
Midway Tool Co., Mount Pleasant, Michigan (Oil Field only) MINNESOTA—Hibbing Buda Sales, Inc., P. O. Box 641, Hibbing, Minnesota Upper Midwest Engine Co., 787 Selby Ave., St. Paul 4, Minnesota Upper Midwest Engine Co., 787 Selby Ave., St. Paul 4, Minnesota
MISSISSIPPI—W. L. Somner Co., Tinsley, Mississippi (Oil Field only)
MISSOURI—The Victor L. Phillips Co., 1600 Baltimore St., Kansas City, Missouri
Arrow Engine Sales & Service, 1007 North Sixth Ave., St. Louis, Mo.
MONTANA—Motor Power Equipment Co., 3741 W. Montana Ave., Billings, Montana
NEW MEXICO—Industrial Supply Co., 1647 North Second St., Albuquerque, N. M.
NEW YORK—Buda Engine & Equipment Co., 533 W. 47th St., New York 19, New York
Buffalo Gravel Corp., 111 Great Arrow Avenue, Buffalo 16, New York
McEwen Bros. Inc., Wellsville, New York (Oil Field only)
NORTH CAROLINA—Dillon Supply Co., 216 S. West St., Raleigh, N. C.
NORTH DAKOTA—Smith, Inc., Fargo, North Dakota
OHIO—Brinker Supply Co., 135 W. Broadway, Dover, Ohio
OKLAHOMA—Buda Engine Sales & Service Co., 521 West Archer St., Tulsa 1, Oklahor OKLAHOMA—Buda Engine Sales & Service Co., 521 West Archer St., Tulsa 1, Oklahoma
Buda Engine Sales & Service, 801 S.E. 29th St., Oklahoma City, Oklahoma
Buda Engine Sales & Service, 822 E. Broadway, Seminole, Oklahoma
OREGON—Buda Engine & Equipment Co., Inc., 2580 N.W. Upshur Street, Portland 10, Oregon
T. B. Cook Engine Co., Foot S.W. Gibbs St., Portland, Oregon (Marine only)
PENNSYLVANIA—Brinker Supply Co., 6545 Hamilton Ave., Pittsburgh & Pennsylvania
Norbom-Farrell Engr. Co., 244 No. 22nd St., Philadelphia 3, Pennsylvania
Langater Engineering Corp. Keller Ave. and Engityille Pike Langater Pennsylvania Lancaster Engineering Corp., Keller Ave. and Fruitville Pike, Lancaster, Pennsylvania Lancaster Engineering Corporation, 3002 North Church St., Hazelton, Pennsylvania SOUTH CAROLINA—State Machinery & Supply Co., 1005 Meeting St., West Columbia, S. C. SOUTH DAKOTA—Johnson Machine Works, Rapid City, South Dakota TENNESSEE—Fay Equipment Co., Inc., 310 Butler Ave., Memphis 2, Tennessee Brooks Equipment & Mig. Co., 2018 Davenport Rd., Knoxville Brooks Equipment & Mig. Co., 1410 Cowart St., Chattanooga TEXAS—Buda Engine and Equipment Company, Inc., 1601 Dragon St., Dallas, Texas Buda Engine & Equipment Co., 6614 Harrisburg Blvd., Houston 11, Texas, P. O. Box 9052 Buda Engine & Equipment Co., 5614 Harrisburg Bivd., Houston 11, Texas, P. O. Box Buda Engine & Equipment Company, Industrial Ave., Kilgore, Texas Buda Engine & Equipment Company, P. O. Box 291, Odessa, Texas Buda Engine & Equipment Company, 704 Virginia Ave., Wichita Falls, Texas Buda Engine & Equipment Company, P. O. Box 209, 719 Highway 66S, Alice, Texas North Texas Buda Service, Pampa, Texas

UTAH—Motor Mercantile Company, 1118 South Main Street, Salt Lake City, Utah VIRGINIA—Curtis Marine Company, 15 North 7th St., Richmond 19, Virginia Curtis Marine Company, 15 North 7th St., Richmond 19, Virginia
WEST VIRGINIA—West Va. Mine Supply Co., 212 Ohio Avenue, Clarksburg, West Virginia
Statewide Equipment Co., 1545 Hansford St., Charleston, West Virginia
WISCONSIN—Boehck Equipment Co., 2404 W. Clybourn St., Milwaukee 3, Wisconsin
WYOMING—Buda Engine Sales & Service, 132 N. Wolcott, Casper, Wyo. CANADIAN STATIONS

CANADA—Equipment Sales & Service, 1235 Lawrence Ave., West Toronto, Ontario, Canada Contractors Supplies Ltd., Hamilton St., and 8th Ave., Regina, Sask.
Coslett Machinery & Equipment Co., 579 S. Syndicate Ave., Fort William, Ontario Costello Equipment Company, 1306 Eleventh Ave. West, Calgary, Alberta Costello Equipment Company, 13555 - 105 St., Edmonton, Alberta Northam Equipment Ltd., 4135 Rouen Street, Montreal, Quebec Prairie Equipment and Radiator, Ltd., 310 Burnell St., Winnepeg, Manitoba, Canada Simson-Maxwell, Ltd., 1931 W. Georgia St., Vancouver, British Columbia

BUDA ENGINES are Being Used for Dependable Service throughout Industry

WIDE VARIETY OF APPLICATIONS

Look at this partial list of industries in which Buda Engines have played an important part, over a long period of time:

Portable Industrial Service:

Shovels
Locomotives
Compressors
Concrete Mixers
Tractors
Road Rollers

Draglines
Dredgers
Well Drills
Ice Machines
Feed Mills
Rock Crushers

Cranes Hoists Rail Cars Pavers Pumps Arc Welders Saw Mills Hammer Mills Asphalt Plants Road Graders Snow Plows Ditchers

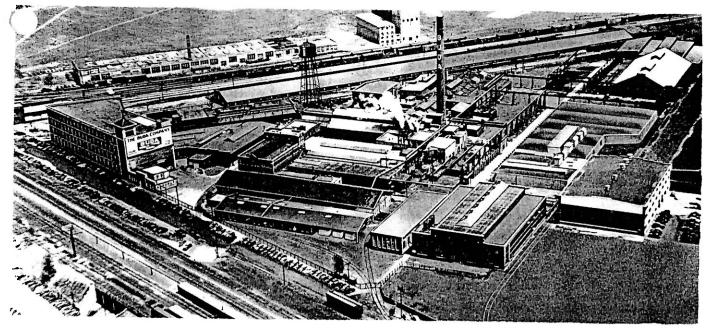
Automotive

Buses Logging Trucks Transport Trucks Truck-Tractors Dump Trucks Marine

Pleasure Boats Work Boats Ferry Boats Fishing Boats Tow Boats Stationary Industrial

Diesel-Electric Generator Sets Compressors Oil Field

Drilling
Hoisting
Production Pumping
Pipe Line Pumping
Lighting Plants



Aerial view of the General Offices and Plant of THE BUDA COMPANY at Harvey, (Chicago Suburb), Illinois—where special building has been constructed to build aircraft Diesel Engines.

Buda Railroad Equipment and Supplies

BUMPING POSTS
CAR STOPS
CROSSING GATES
DIESEL-ELECTRIC GENERATOR SETS
EARTH DRILLS
FROGS AND SWITCHES

HYDRAULIC EMPTY CAR JACKS
INDUSTRIAL SHOP TRUCKS
JOURNAL JACKS
LIFTING JACKS
RAIL BENDERS
REPLACERS (WRECKING FROGS)

DIESEL NOZZLE TESTERS
TRACK JACKS
TRACK LINERS
TRACK AND BONDING DRILLS
TRUCK AND BUS ENGINES
WHEELS, AXLES AND BEARINGS